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cont.
33. The composition as claimed in claim 32, wherein said yellow dye is chinophthalone and said violet dye is anthrachinone group.
 34. The composition as claimed in claim 32, wherein the yellow dye is Solvent Yellow 93, Solvent Yellow 114, Solvent Yellow 98 or Solvent Yellow 133 or a mixture thereof.
 35. The composition as claimed in claim 32, wherein the violet dye is Solvent Violet 13, Solvent Violet 37 or Solvent Violet 49 or a mixture thereof.
 36. The composition as claimed in claim 34, wherein the violet dye is Solvent Violet 13, Solvent Violet 37 or Solvent Violet 49 or mixtures thereof.
 37. A black thermoplastic molding composition which comprises a dye combination made from nonabsorbing, non-black polymer-soluble dyes which produce a black thermoplastic molding composition which is translucent or transparent to laser light, wherein said thermoplastics is based on one or more of the following polymers: cycloolefin copolymers (COC), polystyrene, styrene-acrylonitrile-Copolymer, polycarbonate, polyacrylate, polyester, polyamide or a blend thereof.
 38. The composition as claimed in claim 32, wherein the thermoplastic is a polyester, polycarbonate or a polyamide.

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cont.*
39. The composition as claimed in claim 33, wherein the thermoplastic is a polyester, polycarbonate or a polyamide.
 40. The composition as claimed in claim 32, wherein the yellow dye is used in an amount from about 0.1 to about 2 g, per kg of thermoplastic.
 41. The composition as claimed in claim 32, wherein the yellow dye is used in an amount from about 0.5 to about 1.5 g, per kg of thermoplastic.
 42. The composition as claimed in claim 32, wherein the violet dye is used in an amount from about 2 to about 10 g, per kg of thermoplastic.
 43. The composition as claimed in claim 41, wherein the violet dye is used in an amount from about 3 to about 8 g, per kg of thermoplastic.
 44. The composition as claimed in claim 43, wherein the thermoplastic is a polyester, polycarbonate or a polyamide.
 45. The composition as claimed in claim 32, wherein said violet dye is Solvent Violet 13 and said yellow dye is Solvent Yellow 114.
 46. The composition as claimed in claim 43, wherein said violet dye is Solvent Violet 13 and said yellow dye is Solvent Yellow 114.
 47. The composition as claimed in claim 32, which further comprise at least one of the following additional materials selected from the group consisting of additives, fillers and processing aids.